



**SUPPLEMENTARY HUMAN DIMENSION MEETING  
ON  
COMBATING SEXUAL EXPLOITATION  
OF CHILDREN**

**18 - 19 October 2007  
HOFBURG, VIENNA**

**AGENDA**

<b>Day 1</b>	<b>18 October 2007</b>
15.00 - 16.00	<b>OPENING SESSION:</b> <i>Opening remarks</i> A representative of the OSCE Chairmanship ODIHR Director  <i>Keynote speech(es)</i>  <i>Technical information</i> by the OSCE/ODIHR
16.00 - 18.00	<b>Session I: Vulnerability to exploitation</b>  <i>Introductory speech</i> <i>Discussion</i>
18.00	<b>Reception by CiO</b>

**Day 2**

**19 October 2007**

09.00 - 12.00

**Session II: Legislation and its implementation: social protection and criminal law**

*Introductory speech*

*Discussion*

12.00 - 14.00

Lunch

14.00 - 16.00

**Session III: State responses – good practices**

*Introductory speech*

*Discussion*

16.00 - 16.30

Break

16.30 - 17.30

**CLOSING PLENARY:**

Reports by the Working Session Moderators

Comments from the floor

Closing Remarks

17:30

Close of Day 2